

Settings/Printer G-code

KISSlicer Settings

Style	Support	Ext Map	Printer	Printer G-code	Matl	Matl G-code	Misc.	PRO
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Mk3 + MMU2 Preload

[*] N Layers

0

Defaults ▶

Prefix	Pre-heat	Select New Ext & Warm	Warm Same Ext	Cool Same Ext	Cool & Retire Old Ext	N [*] Layers	Post fix	Pause & Res
; Prefix G-Code								
<EXT+n>	<MAXZ>	M301	P31.40	I2.54	D96.98			; set PID for 30
<X>	<Y>	<Z>	<E>	<%>	M304	P85.11	I4.52	D400.34 ; set PID for be
<NEXTX>	<NEXTY>	M900	K0					; turn off line
<DESTRING>		M201	X1500	Y1500	Z1000	E8000		; sets maximum
<BED>	<BOX>	<TEMP>	M203	X200	Y200	Z12	E120	; sets maximum
<WARM1/2/3/4>		M204	P1250	S1250	T1250			; sets accelerat
<MAIN1/2/3/4>		M205	S0	T0				; sets the minim
<LAYER>	<TELAPSED>	M205	X8	Y8	Z0.4	E1.5		; Jerk (10/0.2/:
<TREMAIN>	<TTOTAL>	M911	E16					; Set E motor ho
<MATL>	<ACCEL>	M912	E24					; Set E motor r
<PRIMEX>	<PRIMEY>	M350	E32					; Set to 1/32 u-
<TUNINGVAL>		M202	S175					; Set minimum

From: <http://kiss.rumble.si/> -

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Last update: 2018/10/23 21:30

