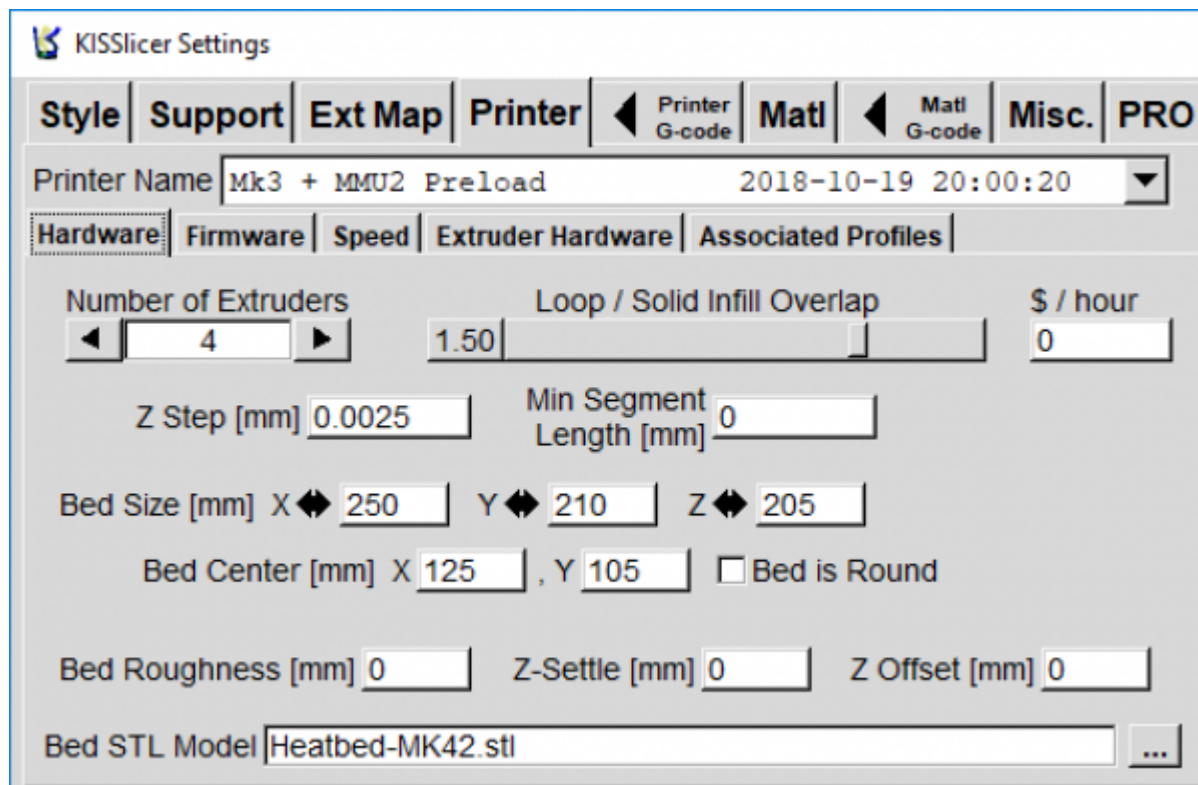


# Settings/Printer Tab

- **Printer Name**
  - Displays the currently selected printer

## Hardware Tab



## Firmware Tab

KISSlicer Settings

Style | Support | Ext Map | Printer | Printer G-code | Matl | Matl G-code | Misc. | PRO

Printer Name: Mk3 + MMU2 Preload 2018-10-19 20:00:20

Hardware | Firmware | Speed | Extruder Hardware | Associated Profiles

Firmware Type: 5D - Relative E File Extension: gcode

Do not mark (None) Mark Path Start/Stop

G4 Dwell P is in seconds Fan On: M106 Fan Off: M107

Include Comments Max Nodes / s: 144  Fan can do PWM (e.g. 'M106 Snnn')

Post-Process

### Speed Tab

KISSlicer Settings

Style | Support | Ext Map | Printer | Printer G-code | Matl | Matl G-code | Misc. | PRO

Printer Name: Mk3 + MMU2 Preload 2018-10-19 20:00:20

Hardware | Firmware | Speed | Extruder Hardware | Associated Profiles

All speeds in [mm/s]

'Fast' (Lower quality)	'Precise' (Slower)	
60 >>> Top	15 > Top	X,Y Travel Speed 200
50 >>> Perimeter	20 > Perimeter	Z-Speed 12
120 >>> Loops	40 > Loops	1st Layer Max Speed 30
70 >>> Solid Infill & Support*	50 > Solid Infill & Support*	Limit Increase / Layer 20
180 >>> Sparse Infill*	60 > Sparse Infill*	XY Accel [mm/s^2] 1000

\* sets the speed for the Stacked version as well

▲ Raft Speed 20 ▼ Raft Speed 10

### Extruder Hardware Tab

KISSlicer Settings

Style | Support | Ext Map | Printer | Printer G-code | Matl | Matl G-code | Misc. | PRO

Printer Name: Mk3 + MMU2 Preload 2018-10-19 20:00:20

Hardware | Firmware | Speed | Extruder Hardware | Associated Profiles

N:1  Disable Bookend Destring 18 Cool-Purge [mm^3] 10 Cool [C]

Ext #	Axis	Gain	HeatT	NozDia	NozLen	DrvLen	Extruder Clearance [mm]
Ext #1	E	1	0.0015	0.4	0.6	80	0
Ext #2	E	1	0.0015	0.4	0.6	80	0
Ext #3	E	1	0.0015	0.4	0.6	80	0
Ext #4	E	1	0.0015	0.4	0.6	80	0

### Associated Profiles Tab

KISSlicer Settings

Style | Support | Ext Map | Printer | Printer G-code | Matl | Matl G-code | Misc. | PRO

Printer Name: Mk3 + MMU2 Preload 2018-10-19 20:00:20

Hardware | Firmware | Speed | Extruder Hardware | Associated Profiles

Linked Styles	Linked Supports	Linked Materials
<input type="checkbox"/> (07.5) Superfine	<input type="checkbox"/> 0 - No Support (single)	<input checked="" type="checkbox"/> BVOH
<input type="checkbox"/> (10) Fine	<input checked="" type="checkbox"/> 0 - Purge Octogon	<input checked="" type="checkbox"/> PLA Opaque
<input type="checkbox"/> (15) Medium Fine	<input type="checkbox"/> 1 - Skirt only	<input checked="" type="checkbox"/> PLA Regular
<input checked="" type="checkbox"/> (20) Medium	<input type="checkbox"/> 2 - Brim	<input checked="" type="checkbox"/> PLA Translucent
<input type="checkbox"/> (25) Coarse	<input type="checkbox"/> 2 - Skirt and Brim	<input checked="" type="checkbox"/> PLA Transparent
<input type="checkbox"/> Default Full Range	<input type="checkbox"/> 3 - Raft - Basic	<input checked="" type="checkbox"/> PLA Ultra Transparent
<input type="checkbox"/> Variable Coarse	<input type="checkbox"/> 4 - Raft - Strong	<input type="checkbox"/> TPU
<input type="checkbox"/> Variable Fine	<input type="checkbox"/> Default Support	
<input type="checkbox"/> Variable Medium	<input checked="" type="checkbox"/> Default Support Soluble	
<input type="checkbox"/> Vase 0.2	<input type="checkbox"/> PVA Support	
<input type="checkbox"/> Wizard Tuning		

This determines which profiles are associated with the currently selected printer and will be available in the Quick Selection Area

From:  
<http://kiss.rumble.si/> -

Permanent link:  
<http://kiss.rumble.si/doku.php?id=settingsprinter&rev=1540832617>

Last update: **2018/10/29 18:03**

