


Settings/PRO Tab

 KISSlicer Settings

Style | **Support** | **Ext Map** | **Printer** | Printer G-code | **Matl** | Matl G-code | **Misc.** | **PRO**

KISSlicer PRO Features

MULTI-EXTRUDER - Different extruders can be selected for each major function (Object, Raft, Support, object-support Interface) on the [Ext Map] settings tab, and for each object or sub-mesh in the Mesh-to-Extruder Map ('All Models' menu, or right-click on object tab).

LOCK PATHS - Checking 'Lock Paths' on a model's tab will retain its paths even when changing Styles or updating a setting in the Style profile, letting models be sliced with different Styles for the same print.

STACKED LAYERS - Stacking accumulates support and sparse infill paths, only printing them every N layers for a faster print. Currently Stacking is disabled when Stepper-controlled (adaptive) layers are used.

OVERSAMPLE RESOLUTION - The models' geometry is stored internally in an oversampled data structure. The finer this number the smaller details can be resolved, at the cost of slower slicing and increased RAM usage.

Oversample Resolution [mm]

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