

# Tuning Wizard

**Tuning Wizard Configuration**

When a parameter is selected, the exported G-code will be tuned as a function of Z. The horrible yellow color indicates that the exported G-code is affected.

Note: The actual tuning value is available in the G-code using the <TUNINGVAL> token.

**Parameter to Tune**

None (disabled)

0 Tune\_Value at Z = 0 [mm]

1 Tune\_Value at Z = top

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0 Best Z [mm]

Tuned Parameter

-1 Set in

**Parameter-Specific Help**

The Tuning Wizard will linearly interpolate the Parameter chosen by the user as a function of Z.

'Tune\_Value at Z = 0' will be the value of the Parameter on the bottom layers.

'Tune\_Value at Z = top' will be the value of the Parameter on the top layers of the tallest model printed.

Select a Tuning Parameter to see recommendations specific to that test. A rough recommended range will also be shown as (lo - hi).

From: <http://kiss.rumble.si/> -

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